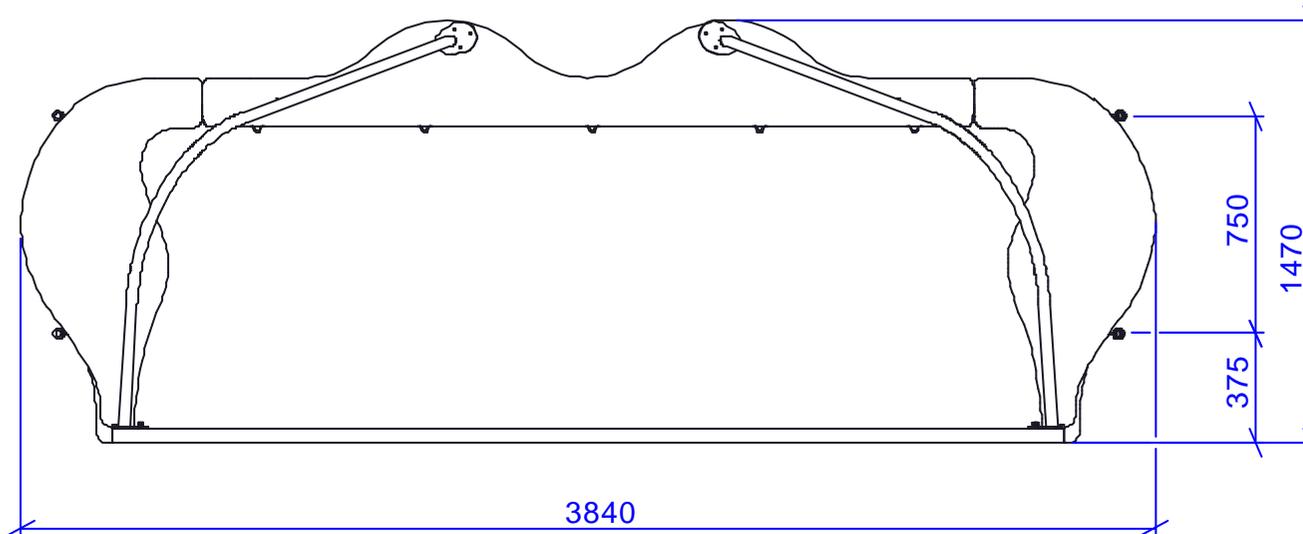
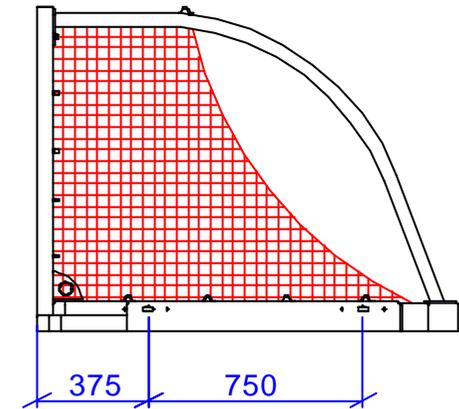
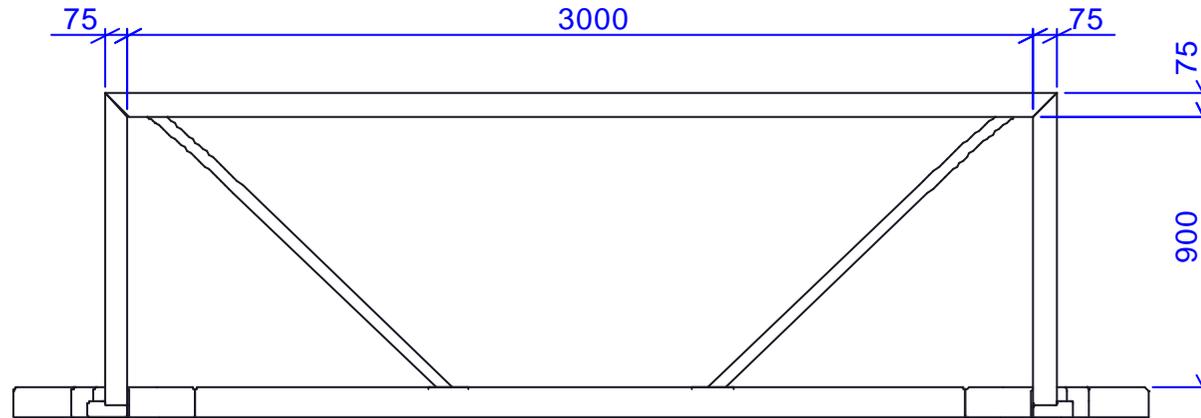


# Anti Floating Goal

Open Drawing



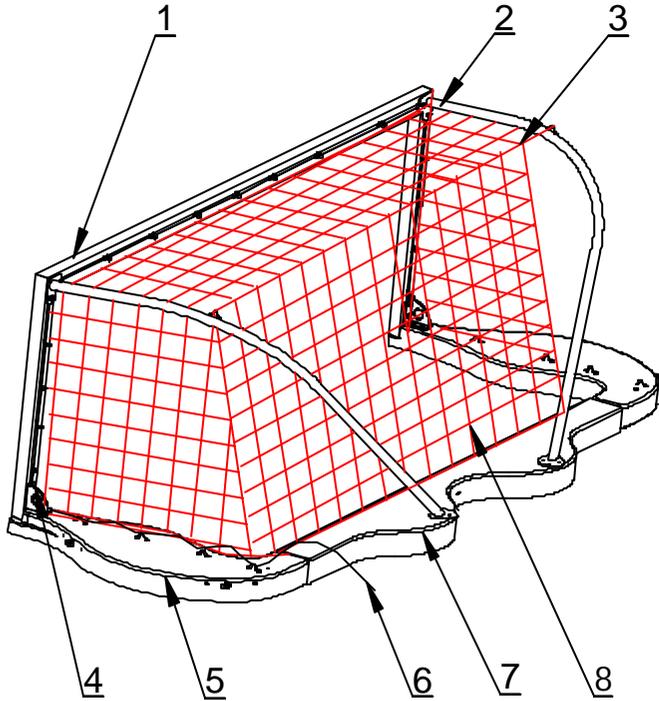
Note:

1. The Anti Wave Fina Floating Goal was selected for the Sydney 2000 Olympics. It is fabricated from our special aluminium extrusions and composite plastics for durability and reliability.
2. This goal sits well in the water with minimum lift and maximum stability. Patented net configuration reduces ball rebound, it is very strong and durable.
3. The Anti wave Fina Floating Goal is the Goal for national and international competition, most of Olympic game will use the Anti Wave Goals.

Project Name:		Product Name:		Project No.	AWE00420	Product No.	01
Anti Floating Goal		Anti Floating Goal		Drawn Date	2007-04-26	Verify Date	
Drawn	Philip	Scale	No	Patents	2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.		

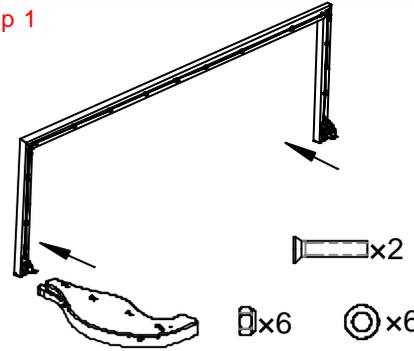
# Anti Goal Assembly Instructions

## General Sketch



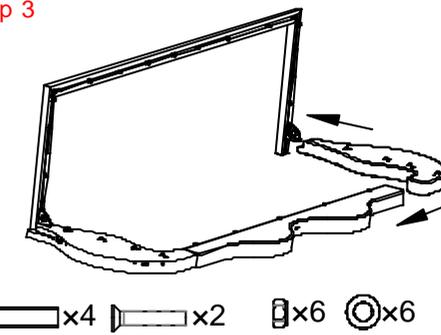
No	Name	Qty
①	Front Frame	1
②	Side Bow	2
③	SS316 Cable	1
④	FRP Corner	2
⑤	Small Float	2
⑥	White Rope	1
⑦	Big Float	1
⑧	Red Net	1
⑨	Slide Block	8
⑩	Eyelet	15
⑪	M8X30 Hex Bolt	8
⑫	M8X40 Countersunk Bolt	4
⑬	M8X25 Countersunk Bolt	6
⑭	M8 Lock Nut	26
⑮	M8 Washer	26

### Step 1



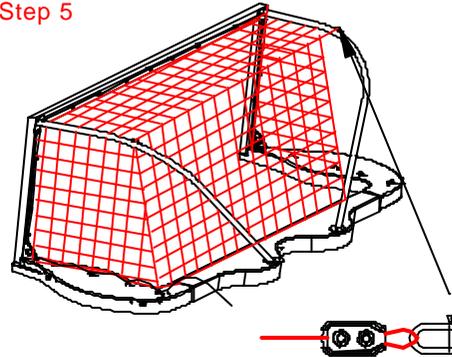
Use FRP Corner, Slide Blocks, M8X40 Countersunk Bolts, Washers and Lock Nuts to connect one Small Float to the Front Frame.

### Step 3



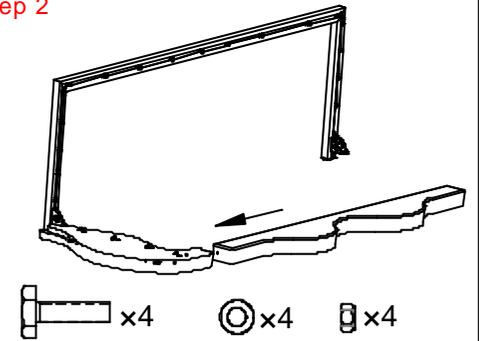
Use M8X40 Countersunk Bolts, Washers and Lock Nuts to fix one side of Small Floats to the Front Frame, then use M8X30 Hex Bolts, Washers and Lock Nuts to fix another side of Small Floats to the Big Float.

### Step 5



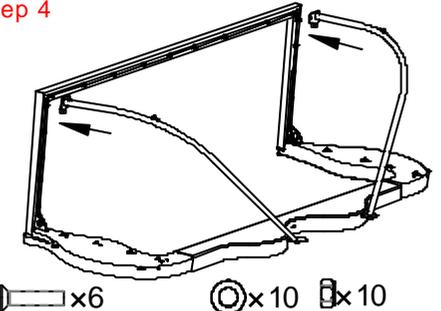
Connect the SS316 Cable to the Saddle of the both Side Bows with Shackles, then tie the Red Net with White Rope through the Eyelets and Saddles.

### Step 2



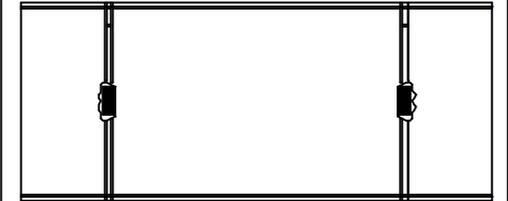
Line up the holes of Small Floats Big Float, use M8X30 Hex Bolts, Lock Nuts and Washers to connect the Big Float to the Small Float.

### Step 4



Slide the Slide Blocks and Eyelets, use Slide Blocks, Washers and Lock Nuts to connect one end of Side Bows to Front Frame. Use M8X25 Countersunk Bolts, Washers and Lock Nuts to connect the other end to Big Float.

### Step 6



Follow from Step 1 to Step 5 to assemble another Anti Floating Goal, then install the two Anti Goals in the Polo Pool.



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Project Name: **Anti Floating Goal**  
Drawn: Philip

Product Name: **Anti Floating Goal**  
Patents: 2001285610; 7100219; 4048677; 01818714.5 & 2003/2920 e.g.

Project No.	AWE00420	Product No.	02
Drawn Date	2007-04-26	Verify Date	