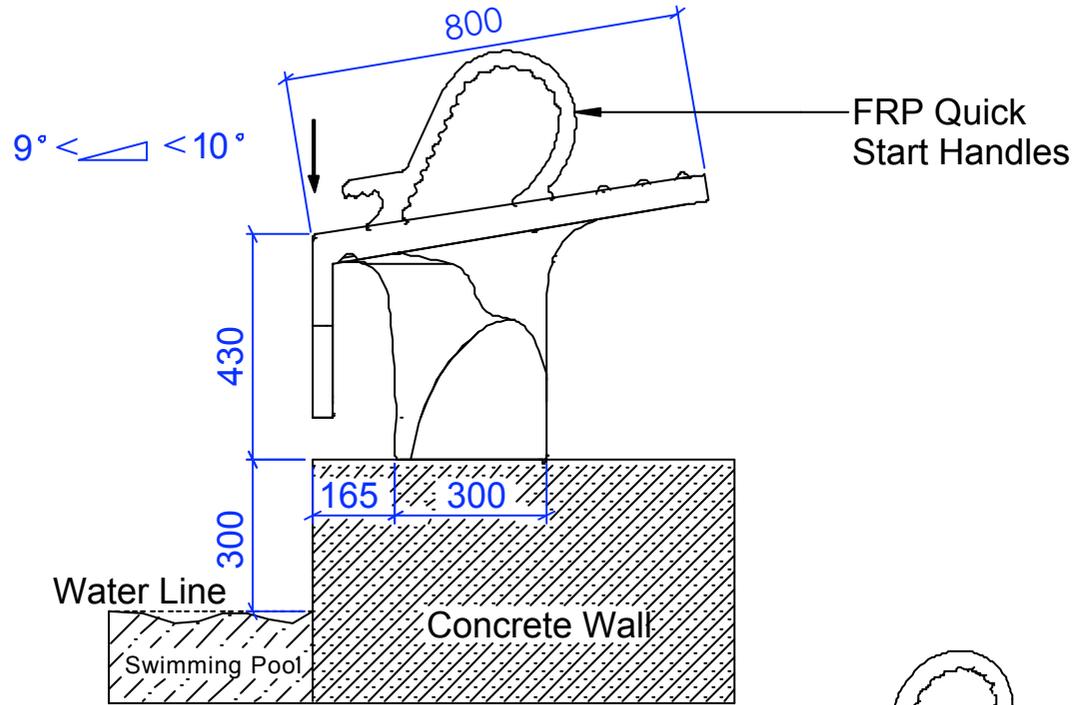
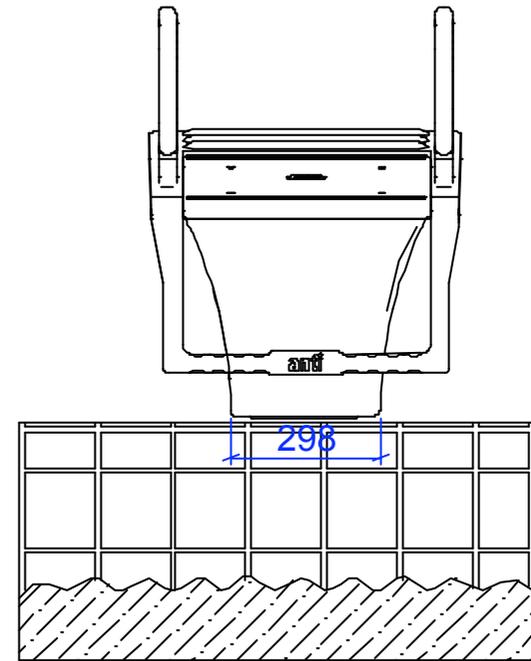


Super Starting Block

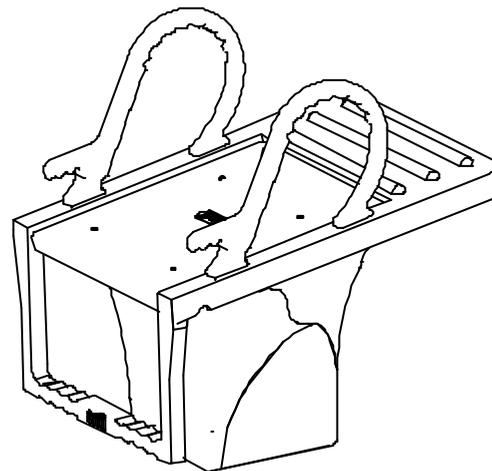
Open Drawing



Side Elevation



Pool Elevation



Oblique View

antiTM

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Project Name:

Super Starting Block

Product Name:

Super Starting Block

Project No.

AWE00063

Product No.

01

Drawn Date

2007-04-26

Verify Date

Drawn

Philip

Scale

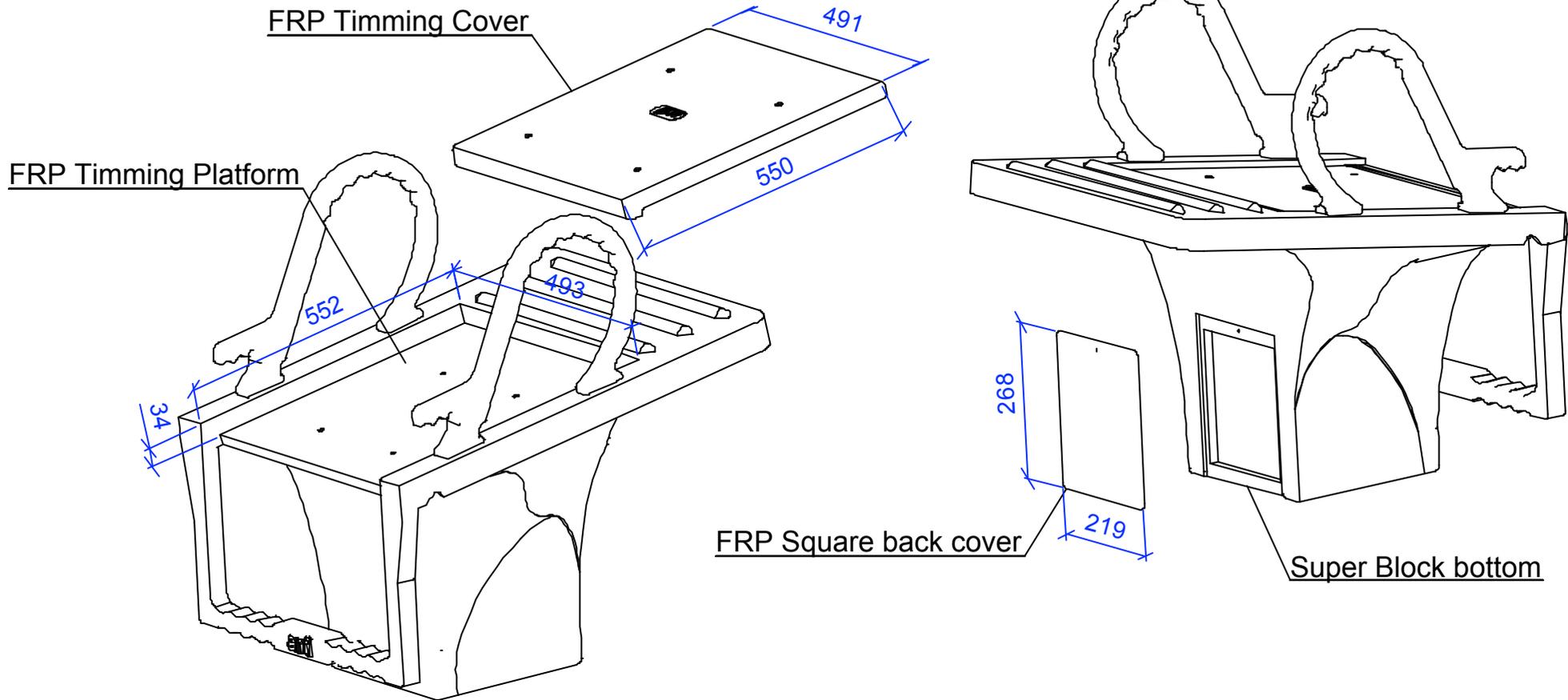
No

Patents

2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.

Super Starting Block

Open Drawing



Note:

1. Pls put the Timming system on the FRP Timming platform, use Bolts and Nuts to fix the Timming system on the Platform, then put the Timming cover on the Platform to cover the Timming system, use bolt to fix the FRP Timming Cover to the Timming system.
2. The FRP Square back cover use to be supply the convenient area to fix the electrical wire and fix the bottom of the Super starting block to the concrete.



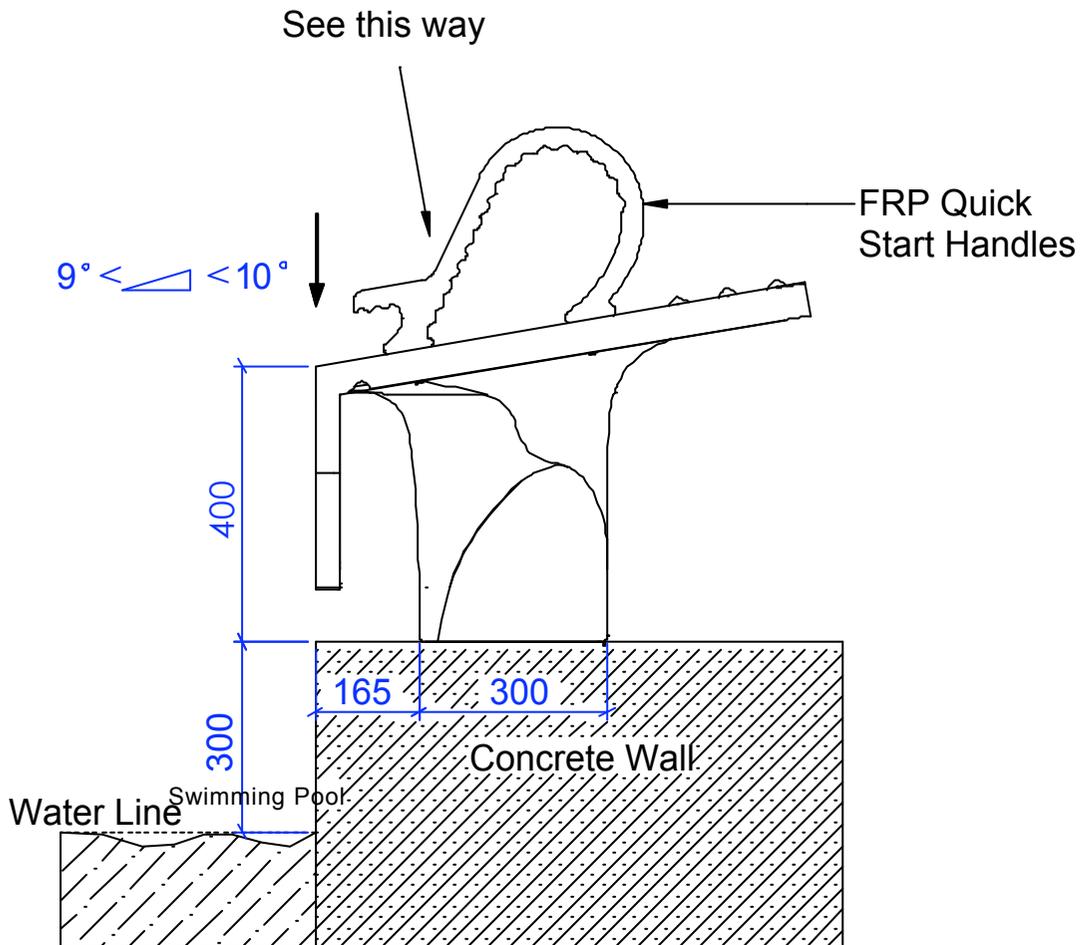
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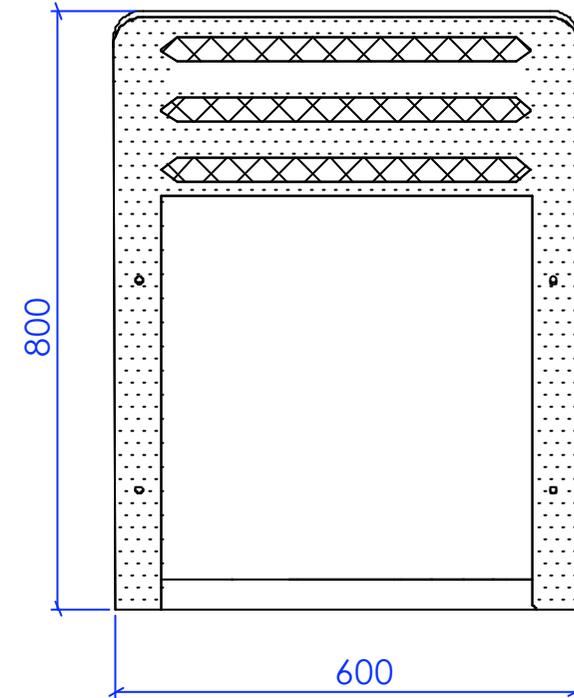
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Super Starting Block				Super Starting Block			
Project No.		AWE00063		Product No.		02	
Drawn Date		2007-04-26		Verify Date			
Drawn	Philip	Scale	No	Patents	2001285610;7100219; 4048677;01818714.5 & 2003/2920 e.g.		

Super Starting Block

Open Drawing



Side Elevation



The Top of Super Block



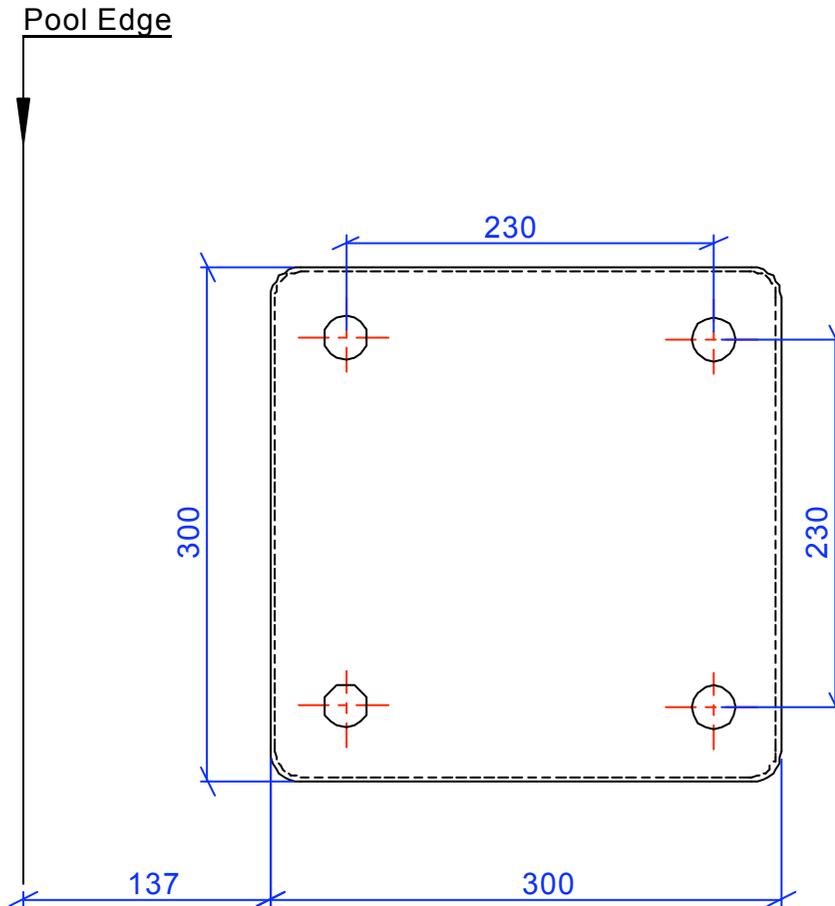
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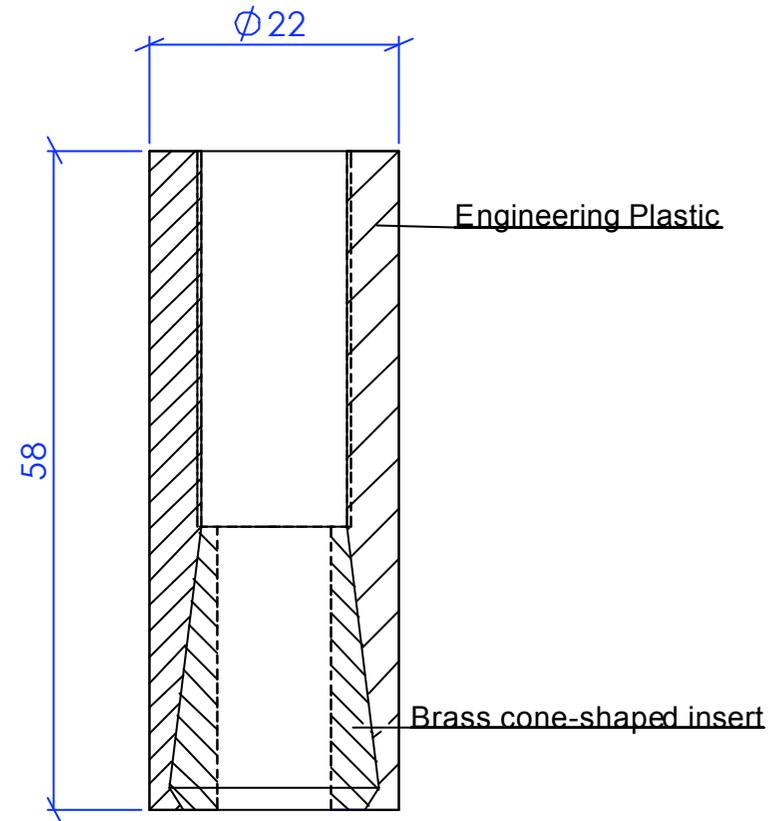
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Super Starting Block		Super Starting Block		Drawn Date	2007-04-26	Verify Date	
Drawn	Philip	Scale	No	Patents	2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.		

Super Starting Block

Open Drawing



Super Block bottom



Plastic Dyna set



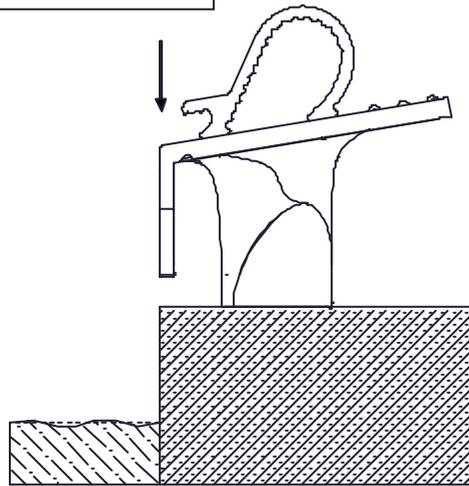
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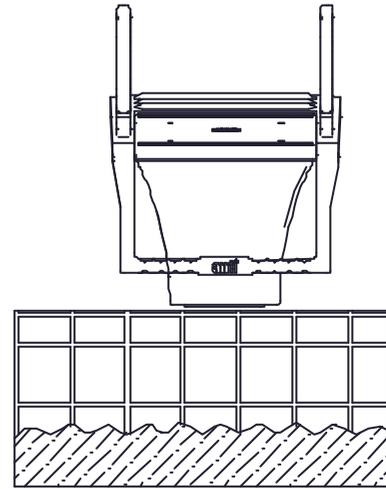
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Super Starting Block		Super Starting Block		Drawn Date	2007-04-26	Verify Date	
Drawn	Philip	Scale	No	Patents	2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.		

Super Block-1 Assembly Instructions

General Sketch



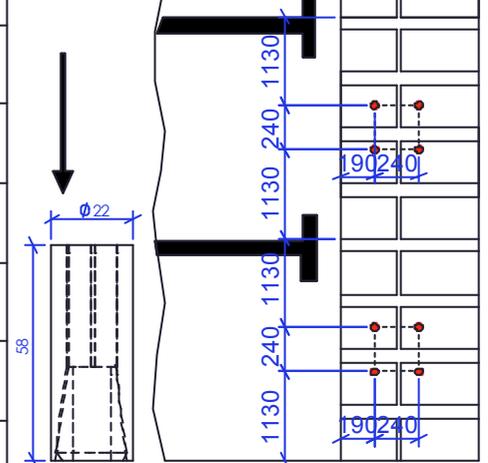
Side Elevation



Pool Elevation

No.	Name	Qty
①	Super Block	1
②	Super Block Cover	1
③	FRP Quick Start Handles	2
④	Back Hole Cover	1
⑤	Square Tube	2
⑥	Plastic Dyna Set, M10X70 Hex Bolt & Washer	4
⑦	M8X80 Countersunk Bolt, Lock Nut & Washer	4
⑧	M10 Washer & Lock Nut	4

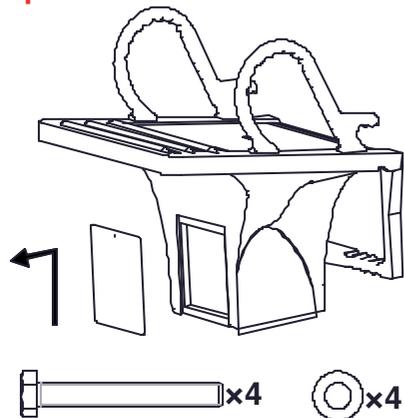
Step 1



Top View

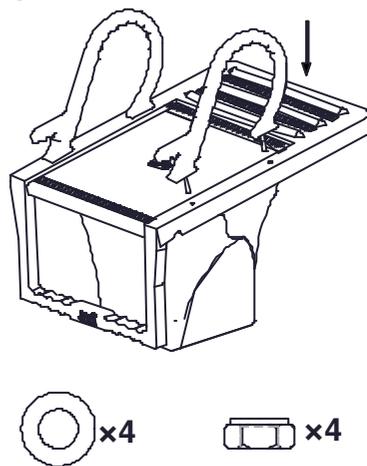
Use a 22.4mm drill bit to drill 4 holes in the concrete. (depth 58mm), then place the Dynaset in the hole and make sure that the expander plug is driven down to spread the anchor.

Step 2



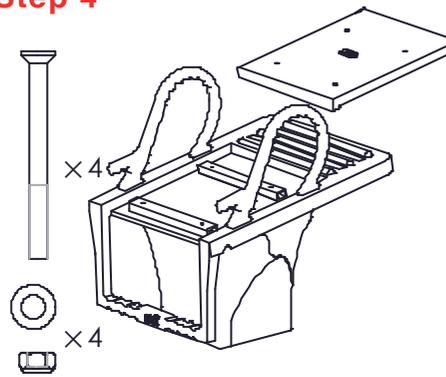
Remove the Plastic Cover at the back of Super Block, align its 4 predrilled holes at the bottom with the 4 holes in the concrete, use the M10X70 Hex Bolts and Washers to fasten the Super Block to the concrete.

Step 3



Use M10 Lock Nuts and Washers to fix the FRP Quick Start Handles.

Step 4



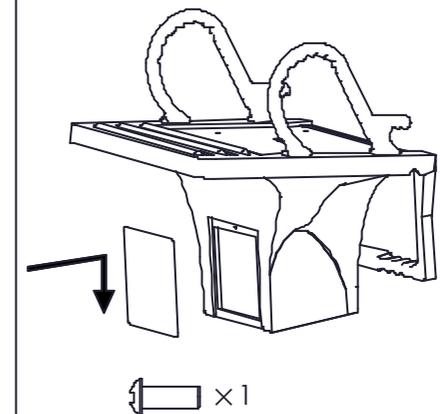
Without Timing System:

We have fixed the Cover to the body, you do not need to do anything.

With Timing System:

There are two type of Timing System, please refer to manufacture's installation procedure.

Step 5



Close the Back Cover, screw the bolt, then follow Step 1 to Step 5 to install each of other Super Blocks.